

Application No. 10/732,823
Amendment Dated October 14, 2005
In Reply to Office Action Dated September 9, 2005

Amendments to the Specification:

Please replace the original paragraph [0024], starting on line 12 of page 4 of the specification as filed with the following amended paragraph [0024]:

[0024] A steel tube ~~CC~~ forms the center core element CC. This is designed to transport chemicals such as methanol, for example, for injection into a well. Instead of the steel tube the center core may be formed by an electrical cable or a bundle of electrical cables not shown.

Please replace the original paragraph [0027], starting on line 23 of page 4 of the specification as filed with the following amended paragraph [0027]:

[0027] The conduits C the cables EC and the fillers F are stranded with a long lay to the outside of the ~~center core~~ element CC.

Please replace the original paragraph [0032], starting on line 5 of page 5 of the specification as filed with the following amended paragraph [0032]:

[0032] A feeding device 3 loads the metal tubes into a receptacles ~~[[4]]~~ 4a and 4b, which in the following will be called turret spindles. Loading of the turret spindle 4a is done with high speed.

Please replace the original paragraph [0037], starting on line 18 of page 5 of the specification as filed with the following amended paragraph [0037]:

[0037] The turret spindle may contain more than one group of single tube lengths for more effective and less time consuming operation during welding and helically laying of the tubes. If

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the first group contains the tubes C1-C8, the two next groups C9-C16 and ~~[[C18]]~~ C17-C24 may be loaded into the turret spindle as indicated in fig 4. The turret spindle is filled up in the same way for the next groups but within a certain radius from the centre of the turret spindle to maintain optimum alignment to the former tubes during welding.

Please replace the original paragraph [0039], starting on line 27 of page 5 of the specification as filed with the following amended paragraph [0039]:

[0039] The ~~center~~ core element CC, which may be a metal tube, a cable or a bundle of cables is drawn off continuously from a drum and brought into the feed line X. The full turret spindle 4a is moved into the feed line X thereby taking up the ~~center~~ core element CC in its slot 4d and the closure means 4e closes the slot 4d.

Please replace the original paragraph [0040], starting on line 1 of page 6 of the specification as filed with the following amended paragraph [0040]:

[0040] The groups of metal tubes C according to the actual cable design are then pulled out from the turret spindle 4a one by one or at the same time and are guided to a stranding die 5. By rotating the turret spindle 4a the tubes C are laid up to the outside of the ~~center~~ core element CC in a helical form. When the first group of tubes have been pulled out of the turret spindle, the line is stopped and the turret is moved one step to align for the next group of tubes which are pulled out and spliced to the first group of tubes. This sequence continues until the turret spindle is empty.